



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4972-041

Job Sheet 177082



Part No: D4972-041

Job Qty: 8 ea

Part Name: Side Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.01 AS RE DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	6 pcs	5/11/18	5/11/18	0.00	0.69	Waterjet1		SC 18/05/18
110	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC2 Waterjet-1		SC 18/05/18
120	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC8-5		38
130	Brake NC	6 pcs	5/11/18	5/11/18	0.03	0.42	Brake NC 2		9888
140	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC5		38
150	HandFinish	6 pcs	5/11/18	5/11/18	0.00	0.39	HandFinish1		SA 18-05-16
160	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC7-4		18-5-03
170	Powdercoat	6 pcs	5/11/18	5/11/18	0.00	0.18	Powdercoat4		18-5-03
180	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC3		
190	Small Fab	6 pcs	5/11/18	5/11/18	0.00	0.58	Small Fab-8		
200	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC5		
210	Packaging	6 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-2	5679	
220	QC21-SA	6 Ea	5/11/18	5/11/18	0.00	0.00	QC21		MAY 24 2018

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	3.5400 sf (.59 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	24 Ea (4 ea)	190-Small Fab	5018535
MS21059L3	Nut Plate	12 Ea (2 ea)	190-Small Fab	5060694

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	4	347	0
190-Small Fab	MS20426AD3-3	24	4,948	0
	MS21059L3	12	147	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K84 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S069570



Part: D4972-041

Job No: 177082

Serial No/Batch: S069570

Revision:

Inspector:

Date: 05/09/18

